

# Test Report

No. SHAHG1811980105

Date: 03 Jul 2018

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ECOTANKA GLOBAL LIMITED

7 EVERGREEN STREET, ORMISTON, QLD 4160, AUSTRALIA

The following sample(s) was/were submitted and identified on behalf of the clients as : STAINLESS STEEL BOTTLE, PP LID(SCEWTOP LID), PP LID(SPORTS LID)

SGS Job No. : SHHL1805028035CW - SH

Item No. : ECO-022, ECO-072, ECO-061

Manufacturer : ECOTANKA GLOBAL LIMITED

Country of Origin : CHINA,JAPAN,GERMANY

Country of Destination : WORLDWIDE

Date of Sample Received : 04 Jun 2018

Testing Period : 04 Jun 2018 - 02 Jul 2018

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

## Result Summary :

Test Requested	Conclusion
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration	PASS
Council of Europe Resolution AP (2004) 5-Overall migration	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal	PASS
Bisphenol A	PASS
Europe Resolution CM/Res(2013)9-Extractable heavy metals	PASS



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Signed for and on behalf of  
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Jenny Yao

Jenny Yao  
Approved Signatory

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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	SHA18-119801.001	Silvery metal bottle(Inner)	Stainless steel
SN2	SHA18-119801.002	Black plastic scewtop lid	PP
SN3	SHA18-119801.003	Black plastic sports lid	PP
SN4	SHA18-119801.004	Black plastic(On sports lid)	TPR
SN5	SHA18-119801.005	Transparent silicone rubber ring	Silicone rubber

Remarks :

- (1) mg/dm<sup>2</sup> = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected ( < MDL)

### Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;  
EN 1186-3: 2002 aqueous food simulants by total immersion method;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 002 Overall migration</u>	<u>Conclusion</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS
<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 003 Overall migration</u>	<u>Conclusion</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS
<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 004 Overall migration</u>	<u>Conclusion</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm<sup>2</sup> or 12 mg/kg.



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(2) Test condition & simulant were specified by client.

### Council of Europe Resolution AP (2004) 5-Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;  
EN 1186-3: 2002 aqueous food simulants by total immersion method;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Result of 005</u> <u>Overall Migration</u>	<u>Conclusion</u>
20% Ethanol (V/V) aqueous solution	240.0hr(s)	40°C	10mg/dm <sup>2</sup>	<3.0mg/dm <sup>2</sup>	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm<sup>2</sup> or 12 mg/kg.  
(2) Test condition & simulant were specified by client.

### Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.

#### Sample 002

Simulant Used : 20% Ethanol (V/V) aqueous solution  
Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third
Area/volume	-	dm <sup>2</sup> /kg	-	6.9
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
Conclusion				PASS

#### Sample 003



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Simulant Used : 20% Ethanol (V/V) aqueous solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third
Area/volume	-	dm <sup>2</sup> /kg	-	6.9
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
<b>Conclusion</b>				<b>PASS</b>

## Sample 004

Simulant Used : 20% Ethanol (V/V) aqueous solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third
Area/volume	-	dm <sup>2</sup> /kg	-	6.0
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
<b>Conclusion</b>				<b>PASS</b>

Notes :

(1) Test condition & simulant were specified by client.



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## Bisphenol A

Test Method : With reference to Part II Section D2 of Testing Methods for Foodstuffs, Implements, Containers and Packaging, Toys, Detergents, JETRO, Japan External Trade Organization, 2009 (Dichloromethane extraction by ultrasonic bath). Analysis was performed by HPLC-MS.

Test Item(s)	Limit	Unit	MDL	004
Bisphenol-A	1.2	mg/kg	0.1	ND
<b>Conclusion</b>				<b>PASS</b>
Test Item(s)	Limit	Unit	MDL	005
Bisphenol-A	1.2	mg/kg	0.1	ND
<b>Conclusion</b>				<b>PASS</b>

Notes :

The maximum permissible limit is quoted from the client requirement.

## Europe Resolution CM/Res(2013)9-Extractable heavy metals

Test Method : With reference to EN 13130-1:2004, analysis was performed by ICP-OES and ICP-MS.

**Sample 001: PASS**

Simulant Used : Artificial tap water

Test Condition : 40 °C 24.0 hr(s)

Volume : 0.60 L

Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Aluminium(Al)	35	mg/kg	0.2	ND
Antimony(Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND
Tin (Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND



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Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND

Test Item(s)	Limit	Unit	MDL	3rd Migration
Aluminium(Al)	5	mg/kg	0.2	ND
Antimony(Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin (Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND

Notes :

- (1) Test condition & simulant were specified by client.
- (2) Requirement for repeat use article: According to Council of Europe Resolution CM/Res(2013)9, the result from 3rd migration shall comply with the Specific Release Limit (SRL) and the sum of 1st and 2nd migration shall not exceed seven times of SRL for repeated use articles
- (3) Acidic foodstuff is not considered for compliance



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Sample photo:







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